

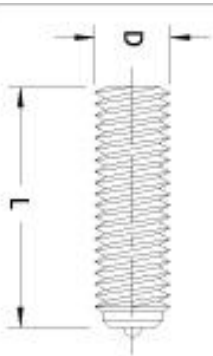
ASAP FASTENING SYSTEMS, INC.

SUPPLIES FOR INDUSTRY AND CONSTRUCTION

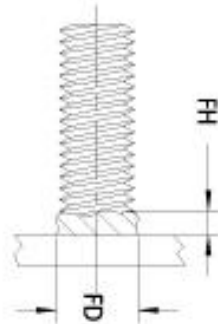
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BEFORE WELD



AFTER WELD

TYPE Π STUD

FULLY THREADED - FULL WELD BASE

TYPE F FERRULE SUPPLIED

(NOTE #3)

D DIAMETER AND THREAD	L MIN. LENGTH BEFORE WELD	STUD PART NUMBER	FD WELD FILLET DIAMETER	FH WELD FILLET HEIGHT	CHUCK PART NUMBER	LIGHT DUTY STANDARD		LIGHT DUTY SPLIT		STANDARD COMBINATION
						FOOT PART NUMBER	GRIP PART NUMBER	FOOT PART NUMBER	GRIP PART NUMBER	FOOT AND GRIP
1/4-20	3/4	1411-04-012	23/64	7/64	5017	11121	8011	11124	8024	8121
5/16-18	3/4	1411-05-012	7/16	7/64	5018	11121	8012	11124	8025	8122
3/8-16	3/4	1411-06-012	1/2	1/8	5019	11121	8015	11124	8052	8125
7/16-14	7/8	1411-07-014	19/32	9/64	8026	11121	8014	11124	8051	8124
1/2-13	7/8	1411-08-014	11/16	5/32	8027	11122	8016	11125	8053	8126
5/8-11	1	1411-10-016	7/8	3/16	8028	11122	8017	11125	8054	8127
3/4-10	1-3/16	1411-12-019	1-1/16	1/4	8029	11122	8017	11125	8054	8127
7/8-9	1-11/16	1411-14-027	1-1/8	5/16	8030	11123	8018	11126	8055	8128
1-8	1-11/16	1411-16-027	1-3/8	3/8	8032	11123	8019	11126	8056	8129

- STUDS ARE AVAILABLE IN ANY REQUIRED LENGTH ABOVE THE STANDARD MINIMUM.
- SEE PART NUMBER CONSTRUCTION DATA ON PAGE NO.3
- LISTED FERRULE IS FOR STANDARD FLAT DOWN HAND POSITION. SEE PAGE NO.5 FOR LISTING OF FERRULES USED IN OTHER APPLICATIONS.
- REQUIRES USE OF PYN-11101 DUAL LEG ADAPTOR.

CONFORMS TO MIL-5-24149(SHIPS)